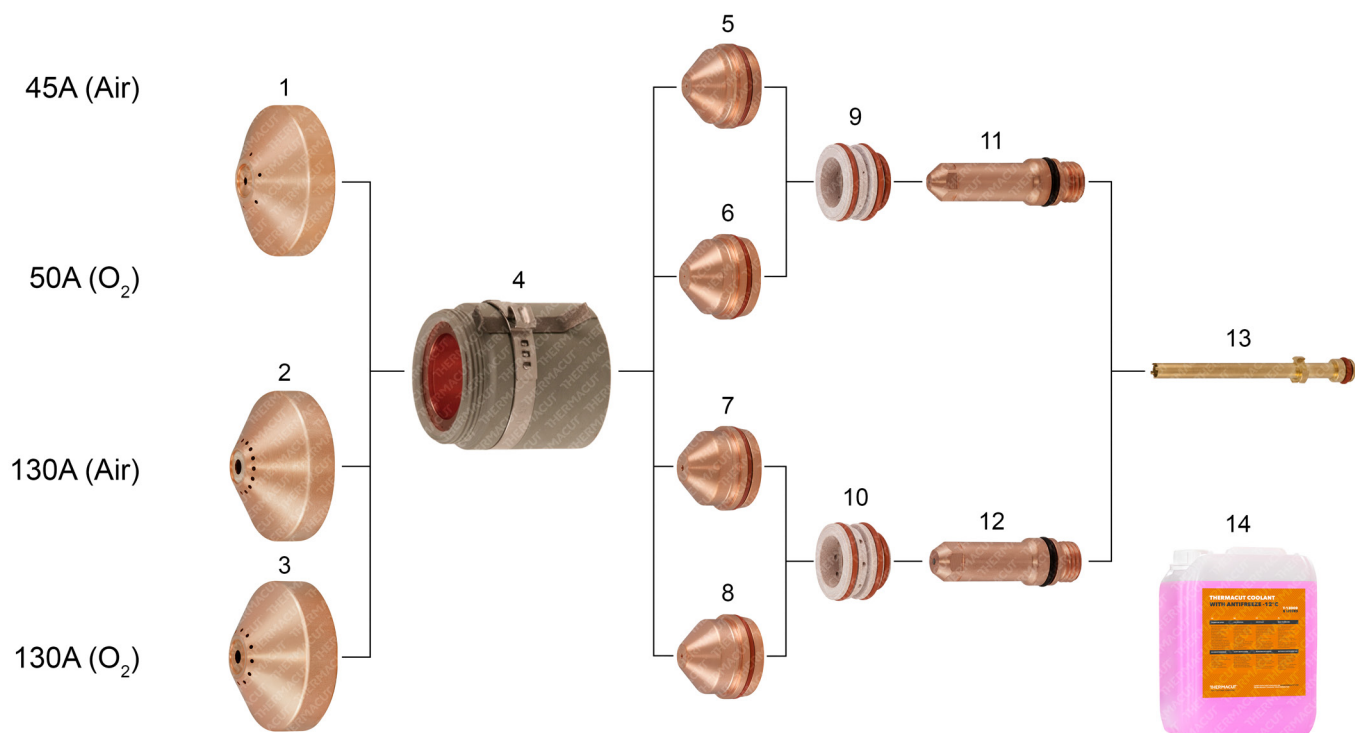


# **REPLACEMENT PARTS SUITABLE FOR PLASMA CUTTING SYSTEM HYPERTHERM® HSD® 130**

REPLACEMENT PARTS SUITABLE FOR  
HYSPEED® PLASMA, HSD®130 MILD STEEL

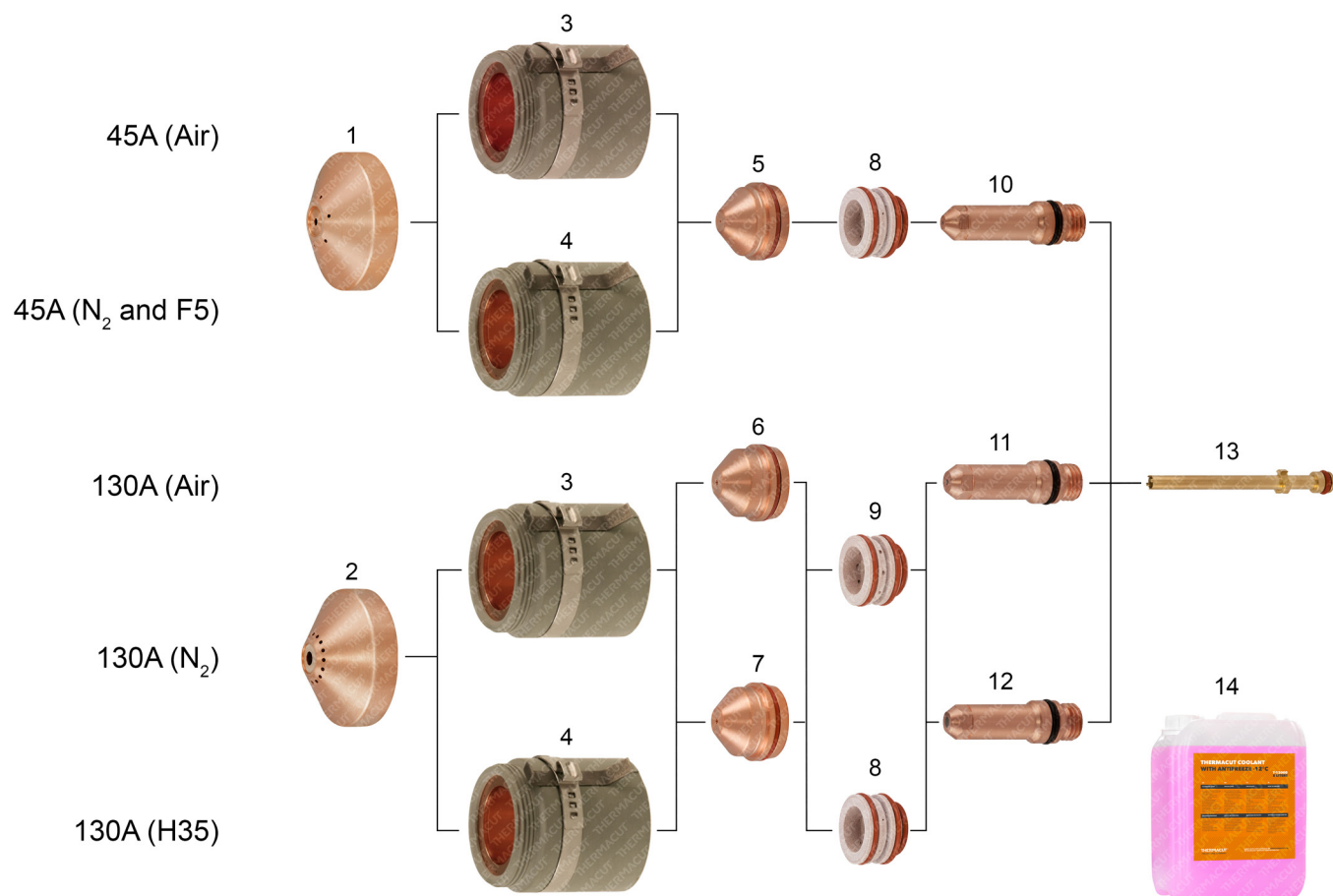


Item	Part No.	Ref. No.	Description	Std. Pkg	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-11283	220532	Shield 45A Air, 50A O <sub>2</sub>	1	8.	T-11305	220489	Nozzle 130A O <sub>2</sub>	5
2.	T-11284	220536	Shield 130A Air	1	9.	T-11282	220529	Swirl Ring 45A Air, 50A O <sub>2</sub>	1
3.	T-11281	220491	Shield 130A O <sub>2</sub>	1	10.	T-11280	220488	Swirl Ring 130A (200A)	1
*4.	T-11285*	220578-UR	Ret. Cap 45/130A Air, 50/130A O <sub>2</sub> with IHS	1	#11.	T-11309#	220528-UR	Electrode 45A (50A)	5
*NS T-11347*	220490-UR		Ret. Cap 45/130A Air, 50/130A O <sub>2</sub> without IHS	1	#12.	T-11304#	220487-UR	Electrode 130A Air/O <sub>2</sub>	5
5.	T-11308	220525	Nozzle 45A Air	5	#13.	T-11307#	220521-UR	Cooling Tube	1
6.	T-11311	220530	Nozzle 50A O <sub>2</sub>	5	14. Coolant Liquid. Details in the plasma catalog Accessories section.				
7.	T-11306	220492	Nozzle 130A Air	5					

\* FULLY INTERCHANGEABLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

# THERMACUT ELECTRODES HAS TO BE USED WITH THERMACUT DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT COOLING TUBE CAN BE USED FOR THERMACUT DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO.

REPLACEMENT PARTS SUITABLE FOR  
HYSPEED® PLASMA, HSD®130 STAINLESS STEEL, ALUMINIUM



Item	Part No.	Ref. No.	Description	Std. Pkg	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-11283	220532	Shield 45A Air/N <sub>2</sub> /F5	1	7.	T-11310	220535	Nozzle 130A H35/N <sub>2</sub>	5
2.	T-11284	220536	Shield 130A Air/H35/N <sub>2</sub>	1	8.	T-11282	220529	Swirl Ring 45A Air/N <sub>2</sub> /F5, 130A H35	1
*3.	T-11285*	220578-UR	Ret. Cap 45A Air, 130A Air/N <sub>2</sub> with IHS	1	9.	T-11280	220488	Swirl Ring 130A (200A)	1
*NS	T-11347*	220490-UR	Ret. Cap 45A Air, 130A Air/N <sub>2</sub> without IHS	1	#10.	T-11309#	220528-UR	Electrode 45A (50A)	5
*4.	T-11350*	220534-UR	Ret. Cap 45A N <sub>2</sub> /F5, 130A H35 with IHS	1	#11.	T-11304#	220487-UR	Electrode 130A Air	5
*NS	T-11346*	220533-UR	Ret. Cap 45A N <sub>2</sub> /F5, 130A H35 without IHS	1	#12.	T-0382#	020415-UR	Electrode 100–200A	5
5.	T-11308	220525	Nozzle 45A Air/N <sub>2</sub> /F5	5	#13.	T-11307#	220521-UR	Cooling Tube	1
6.	T-11306	220492	Nozzle 130A Air	5	14.	Coolant Liquid. Details in the plasma catalog Accessories section.			

Item	Part No.	Ref. No.	Description	Std. Pkg	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-11283	220532	Shield 45A Air	1	7.	T-11310	220535	Nozzle 130A H35	5
2.	T-11284	220536	Shield 130A Air/H35	1	8.	T-11282	220529	Swirl Ring 45A Air, 130A H35	1
*3.	T-11285*	220578-UR	Retaining Cap 45/130A Air with IHS	1	9.	T-11280	220488	Swirl Ring 130A (200A)	1
*NS	T-11347*	220490-UR	Retaining Cap 45/130A Air without IHS	1	#10.	T-11309#	220528-UR	Electrode 45A (50A)	5
*4.	T-11350*	220534-UR	Retaining Cap 130A H35 with IHS	1	#11.	T-11304#	220487-UR	Electrode 130A Air	5
*NS	T-11346*	220533-UR	Retaining Cap 130A H35 without IHS	1	#12.	T-0382#	020415-UR	Electrode 100–200A	5
5.	T-11308	220525	Nozzle 45A Air	5	#13.	T-11307#	220521-UR	Cooling Tube	1
6.	T-11306	220492	Nozzle 130A Air	5	14.	Coolant Liquid. Details in the plasma catalog Accessories section.			

\* FULLY INTERCHANGEABLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN  
# THERMACUT ELECTRODES HAS TO BE USED WITH THERMACUT DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT COOLING TUBE CAN BE USED FOR THERMACUT DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO.



## THE THERMACUT DIFFERENCE:

### THERMACUT PROVIDES YOU WITH THE CARE YOU NEED FOR YOUR COMPLEX PLASMA CUTTING SYSTEM

Your plasma cutting system is a complex piece of equipment. Thermacut offers not only replacement consumables, but also replacement torches and leads. We also offer you advice and training from our experienced Thermacut specialists to help you get the most out of your equipment.

## OUR GOAL IS TO PROVIDE A COMPLETE CARE NETWORK FOR OUR CUSTOMERS, INCLUDING:

- Free consumable samples: put our consumables to the test on your plasma cutting system.
- **For more information please call: +420 556 423 440**
- Supply our customers with a complete range of consumables, torches, and leads
- Free introductory training for your plasma cutting operator
- Providing free inspections of your torches and lead assemblies
- Provide repairs for your damaged torches and lead assemblies
- Training based on the most commonly-used plasma cutting systems in our lab
- Additional products for use in the metal-cutting industry including laser and oxy-fuel

## REASONS TO BUY THERMACUT PARTS:

- Our quality is equal to OEM quality, but with a much more reasonable cost.
- Our Sales Representatives not only assist you with purchasing our products, but are also technically trained and able to provide troubleshooting help as well as advice be it over the phone or on-site.
- We are able to provide you with not just consumables, but also replacement torches and lead assemblies.
- We offer the ability to repair your worn or damaged torch and lead sets.
- We can provide technical training focused on the most commonly-used plasma cutting systems.