

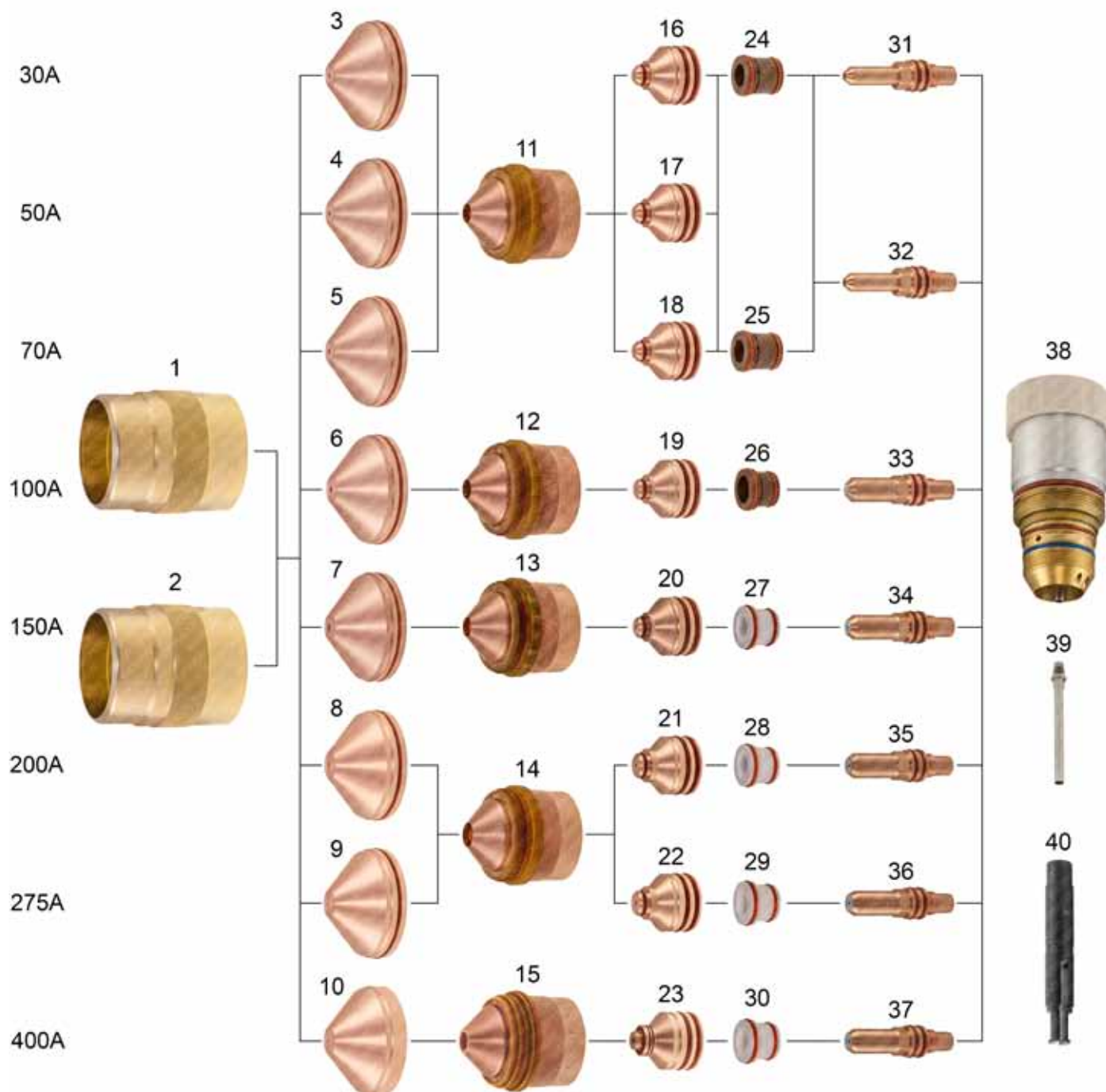


REPLACEMENT PARTS SUITABLE FOR KALIBURN® PLASMA CUTTING SYSTEMS SPIRIT®, PROLINE™

REPLACEMENT PARTS SUITABLE FOR KALIBURN® PLASMA CUTTING SYSTEMS SPIRIT®, PROLINE™

SPIRIT®, ProLine™

SPIRIT® 150a, 200a, 275a, 400a, ProLine™ 2150, 2200, 2260 mild steel



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Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-11909	284150	Outer Retaining Cap 30-400A	1	21.	T-11884	277289	Nozzle 200A MS/SS/AL, Air	1
2.	T-11892	277154	Outer Retaining Cap 30-275A	1	22.	T-11888	277269	Nozzle 275A MS	5
3.	T-12034	277145	Shield Cap 30A, MS/AL	1	23.	T-12028	284125	Nozzle 400A MS	5
4.	T-12029	277115	Shield Cap 50A, MS	1	24.	T-12033	277140	Swirl Ring 30-70A MS/SS/AL, H17	1
5.	T-11901	277150	Shield Cap 70A MS/SS/AL	1	25.	T-11894	277142	Swirl Ring 50-70A MS/SS/AL	1
6.	T-11898	277286	Shield Cap 100A MS/SS/AL, Air	1	26.	T-11893	277283	Swirl Ring 100A MS/SS/AL, Air	1
7.	T-11907	277117	Shield Cap 150A MS/SS/AL	1	*27.	T-11897	277139-UR	Swirl Ring 150A MS/SS/AL	1
8.	T-11899	277274	Shield Cap 200A MS/SS/AL	1	*28.	T-11896	277143-UR	Swirl Ring 200A MS/SS/AL	1
9.	T-11900	277263	Shield Cap 275A MS/SS/AL	1	*29.	T-11895	277258-UR	Swirl Ring 275A MS/SS/AL	1
10.	T-12037	284123	Shield Cap 400A MS	1	*30.	T-12036	284122-UR	Swirl Ring 400A MS/SS/AL	1
11.	T-11891	277153	Inner Retaining Cap 30-70A MS/SS/AL	1	31.	T-12032	277130	Electrode 30A MS/AL	5
12.	T-11908	277151	Inner Retaining Cap 100/150A MS/SS/AL	1	32.	T-11906	277131	Electrode 50/70A MS/SS/AL	5
13.	T-11890	277152	Inner Retaining Cap 150A MS/SS/AL	1	33.	T-11902	277282-PRO	Electrode 100A, MS/SS/AL, Silver PRO	5
14.	T-11889	277266	Inner Retaining Cap 200/275A MS/SS/AL	1	34.	T-11904	277292-PRO	Electrode 150A MS/SS/AL, Silver PRO	5
15.	T-12035	284121	Inner Retaining Cap 400A MS	1	35.	T-11903	277291-PRO	Electrode 200A MS/SS/AL, Silver PRO	5
16.	T-12030	277120	Nozzle 30A MS/AL	5	36.	T-11905	277270-PRO	Electrode 275A MS/SS/AL, Silver PRO	5
17.	T-12031	277122	Nozzle 50A MS/AL	5	37.	T-12038	284124-PRO	Electrode 400A MS, Silver PRO	1
18.	T-11887	277125	Nozzle 70A MS/SS/AL	5	38.	TN-0121	279100 OEM	Torch Head	1
19.	T-11886	277284	Nozzle 100A MS/SS/AL, Air	1	39.	T-11944	277007	Cooling Tube	1
20.	T-11885	277293	Nozzle 150A MS/SS/AL, Air	5	40.	T-11322	12.40320	Wrench for Swirl Ring 150-400A	1

* FULLY INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

-PRO SILVERPRO TECHNOLOGY INCREASES ELECTRODE LIFETIME SIGNIFICANTLY COMPARED TO STANDARD COPPER ELECTRODES

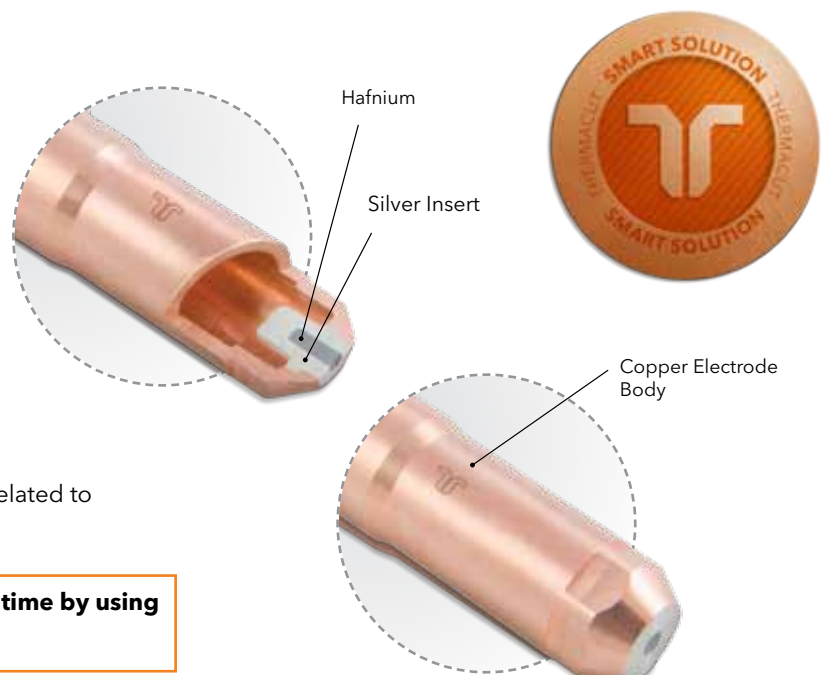
INCREASE THE PERFORMANCE OF YOUR PLASMA CUTTING SYSTEM BY USING OUR NEW LINE OF SILVER PRO ELECTRODES.

Thermacut's new Silver PRO electrodes are the optimal combination of a copper electrode body and silver-pro insert.

Our solid silver insert conducts the flow of electricity extremely well and simultaneously dissipates the heat of the plasma arc better than standard electrodes, resulting in longer electrode life.

The up-time of the entire plasma cutting system is lengthened by using our Silver PRO technology and delays related to consumable change-outs are greatly reduced.

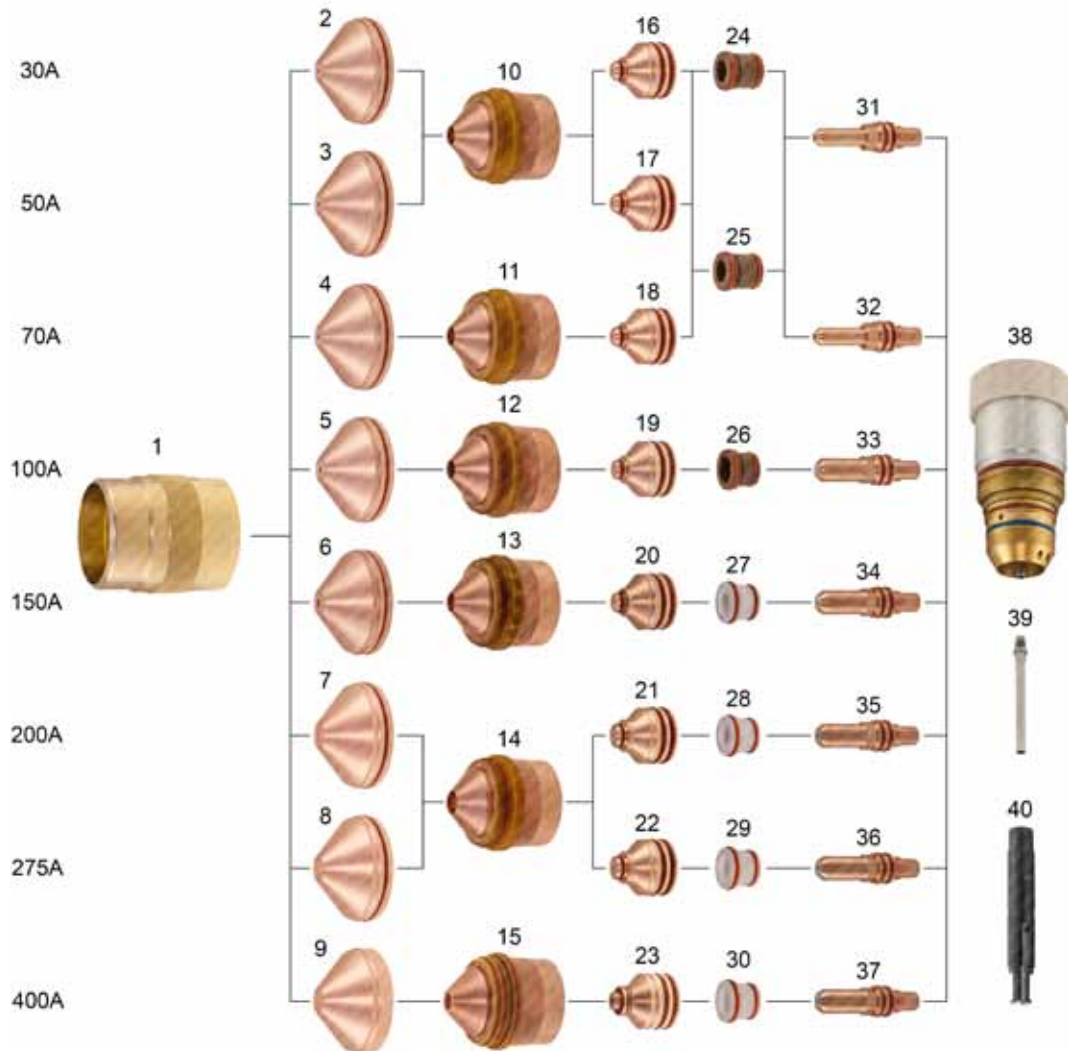
Increase your productivity and reduce downtime by using our Silver PRO technology.



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SPIRIT®, ProLine™

SPIRIT® 150a, 200a, 275a, 400a, ProLine™ 2150, 2200, 2260 stainless steel



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-11909	284150	Outer Retaining Cap 30–400A	1	21.	T-11884	277289	Nozzle 200A MS/SS/AL, Air	5
2.	T-12049	277144	Shield Cap 30A SS	1	22.	T-12056	277276	Nozzle 275A SS/AL	5
3.	T-12050	277149	Shield Cap 50A SS	1	23.	T-12057	284157	Nozzle 400A SS	5
4.	T-11901	277150	Shield Cap 70A MS/SS/AL	1	24.	T-12059	277138	Swirl Ring 30A SS	5
5.	T-11898	277286	Shield Cap 100A MS/SS/AL, Air	1	25.	T-11894	277142	Swirl Ring 50/70A MS/SS/AL	5
6.	T-11907	277117	Shield Cap 150A MS/SS/AL	1	26.	T-11893	277283	Swirl Ring 100A MS/SS/AL, Air	5
7.	T-11899	277274	Shield Cap 200A MS/SS/AL	1	*27.	T-11897	277139-UR	Swirl Ring 150A MS/SS/AL	5
8.	T-11900	277263	Shield Cap 275A MS/SS/AL	1	*28.	T-11896	277143-UR	Swirl Ring 200A MS/SS/AL	5
9.	T-12051	284155	Shield Cap 400A SS/AL	1	*29.	T-11895	277258-UR	Swirl Ring 275A MS/SS/AL	5
10.	T-12052	277110	Inner Retaining Cap 30–50A SS	1	*30.	T-12036	284122-UR	Swirl Ring 400A MS/SS/AL	5
11.	T-11891	277153	Inner Retaining Cap 70A MS/SS/AL	1	31.	T-12060	277137	Electrode 30/50A SS	1
12.	T-11908	277151	Inner Retaining Cap 100A MS/SS/AL	1	32.	T-11906	277131	Electrode 70A MS/SS/AL	5
13.	T-11890	277152	Inner Retaining Cap 150A MS/SS/AL	1	33.	T-11902	277282-PRO	Electrode 100A MS/SS/AL, Silver PRO	5
14.	T-11889	277266	Inner Retaining Cap 200/275A MS/SS/AL	1	34.	T-11904	277292-PRO	Electrode 150A MS/SS/AL, Silver PRO	5
15.	T-12053	284156	Inner Retaining Cap 400A SS/AL	1	35.	T-11903	277291-PRO	Electrode 200A MS/SS/AL, Silver PRO	5
16.	T-12054	277121	Nozzle 30A SS	5	36.	T-11905	277270-PRO	Electrode 275A MS/SS/AL, Silver PRO	5
17.	T-12055	277123	Nozzle 50A SS	5	37.	T-12061	284159	Electrode 400A SS/AL	1
18.	T-11887	277125	Nozzle 70A MS/SS/AL	5	38.	TN-0121	279100 OEM	Torch Head	1
19.	T-11886	277284	Nozzle 100A MS/SS/AL, Air	5	39.	T-11944	277007	Cooling Tube	1
20.	T-11885	277293	Nozzle 150A MS/SS/AL, Air	5	40.	T-11322	12.40320	Wrench for Swirl Ring 150–400A	1

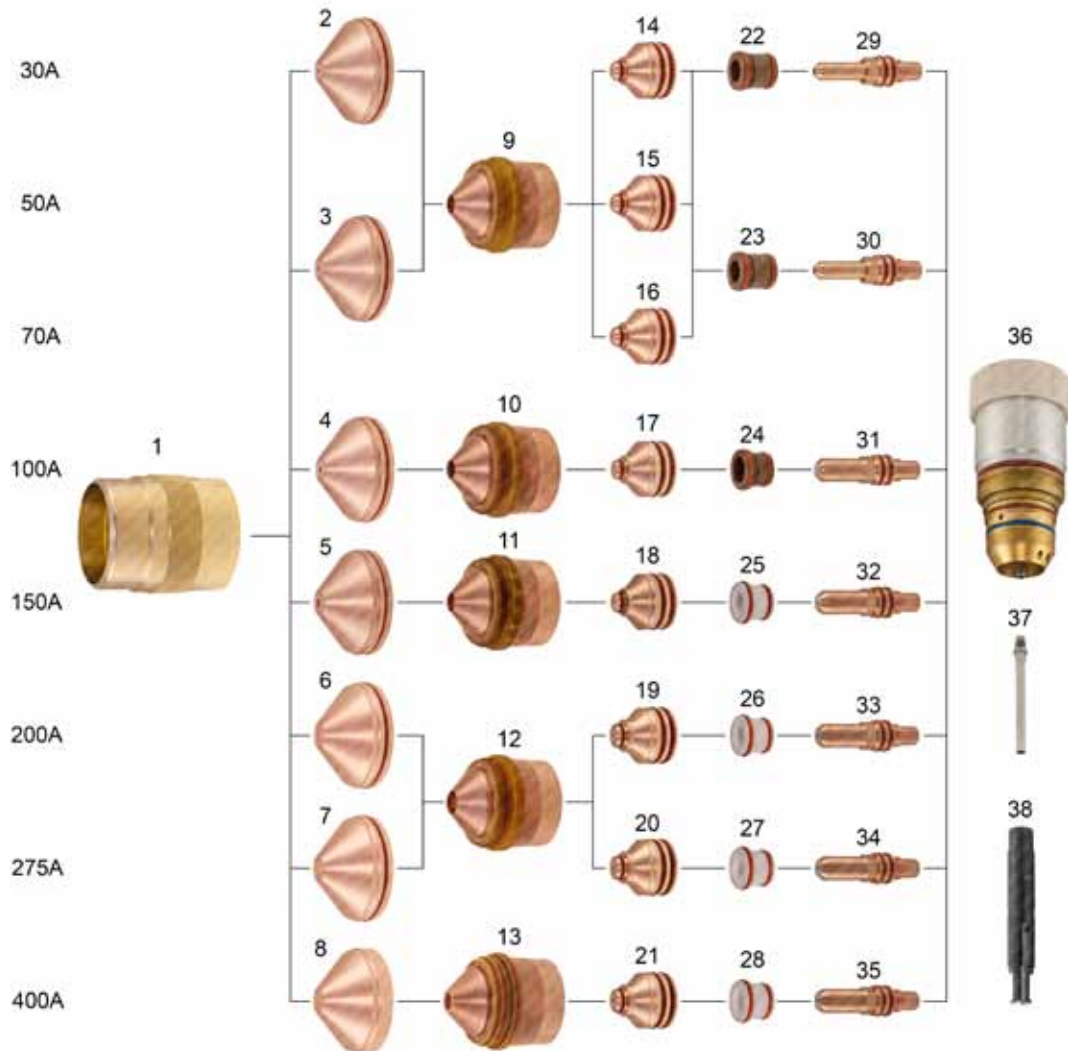
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SPIRIT®, ProLine™

SPIRIT® 150a, 200a, 275a, 400a, ProLine™ 2150, 2200, 2260 aluminium



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-11909	284150	Outer Retaining Cap 30–400A	1	20.	T-12056	277276	Nozzle 275A SS/AL	5
2.	T-12034	277145	Shield Cap 30A MS/AL	1	21.	T-12058	284158	Nozzle 400A AL	5
3.	T-11901	277150	Shield Cap 50/70A MS/SS/AL	1	22.	T-12033	277140	Swirl Ring 30A MS/SS/AL, H17	5
4.	T-11898	277286	Shield Cap 100A MS/SS/AL, Air	1	23.	T-11894	277142	Swirl Ring 50/70A MS/SS/AL	5
5.	T-11907	277117	Shield Cap 150A MS/SS/AL	1	24.	T-11893	277283	Swirl Ring 100A MS/SS/AL	5
6.	T-11899	277274	Shield Cap 200A MS/SS/AL	1	*25.	T-11897	277139-UR	Swirl Ring 150A MS/SS/AL	5
7.	T-11900	277263	Shield Cap 275A MS/SS/AL	1	*26.	T-11896	277143-UR	Swirl Ring 200A MS/SS/AL	5
8.	T-12051	284155	Shield Cap 400A SS/AL	1	*27.	T-11895	277258-UR	Swirl Ring 275A MS/SS/AL	5
9.	T-11891	277153	Inner Retaining Cap 30–70A MS/SS/AL	1	*28.	T-12036	284122-UR	Swirl Ring 400A MS/SS/AL	5
10.	T-11908	277151	Inner Retaining Cap 100A MS/SS/AL	1	29.	T-12032	277130	Electrode 30A MS/AL	1
11.	T-11890	277152	Inner Retaining Cap 150A MS/SS/AL	1	30.	T-11906	277131	Electrode 50/70A MS/SS/AL	5
12.	T-11889	277266	Inner Retaining Cap 200/275A MS/SS/AL	1	31.	T-11902	277282-PRO	Electrode 100A MS/SS/AL, Silver PRO	5
13.	T-12053	284156	Inner Retaining Cap 400A SS/AL	1	32.	T-11904	277292-PRO	Electrode 150A MS/SS/AL, Silver PRO	5
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18.	T-11885	277293	Nozzle 150A MS/SS/AL, Air	5	37.	T-11944	277007	Cooling Tube	1
19.	T-11884	277289	Nozzle 200A MS/SS/AL, Air	5	38.	T-11322	12.40320	Wrench for Swirl Ring 150–400A	1

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THE THERMACUT DIFFERENCE:

THERMACUT PROVIDES YOU WITH THE CARE YOU NEED FOR YOUR COMPLEX PLASMA CUTTING SYSTEM

Your plasma cutting system is a complex piece of equipment. Thermacut offers not only replacement consumables, but also replacement torches and leads. We also offer you advice and training from our experienced Thermacut specialists to help you get the most out of your equipment.

OUR GOAL IS TO PROVIDE A COMPLETE CARE NETWORK FOR OUR CUSTOMERS, INCLUDING:

- Free consumable samples: put our consumables to the test on your plasma cutting system.
- **For more information please call: +420 556 423 440.**
- Supply our customers with a complete range of consumables, torches, and leads.
- Free introductory training for your plasma cutting operator.
- Providing free inspections of your torches and lead assemblies.
- Provide repairs for your damaged torches and lead assemblies.
- Training based on the most commonly-used plasma cutting systems in our lab.
- Additional products for use in the metal-cutting industry including laser and oxy-fuel.
- Control of technical conditions of cutting system.
- Measuring of conductivity of the coolant.

REASONS TO BUY THERMACUT PARTS:

- Our quality is equal to OEM quality, but with a much more reasonable cost.
- Our Sales Representatives not only assist you with purchasing our products, but are also technically trained and able to provide troubleshooting help as well as advice be it over the phone or on-site.
- We are able to provide you with not just consumables, but also replacement torches and lead assemblies.
- We offer the ability to repair your worn or damaged torch and lead sets.
- We can provide technical training focused on the most commonly-used plasma cutting systems.